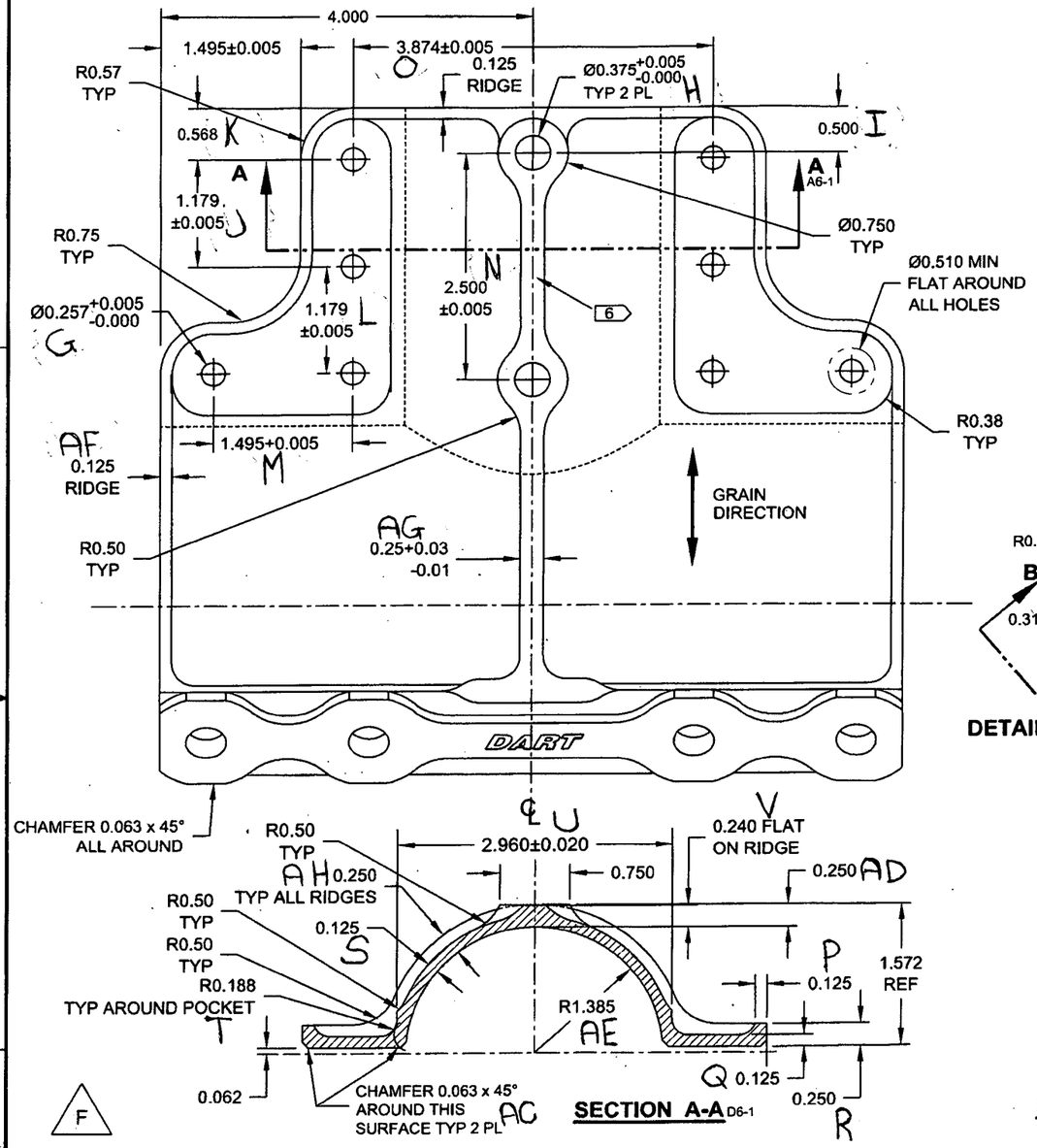
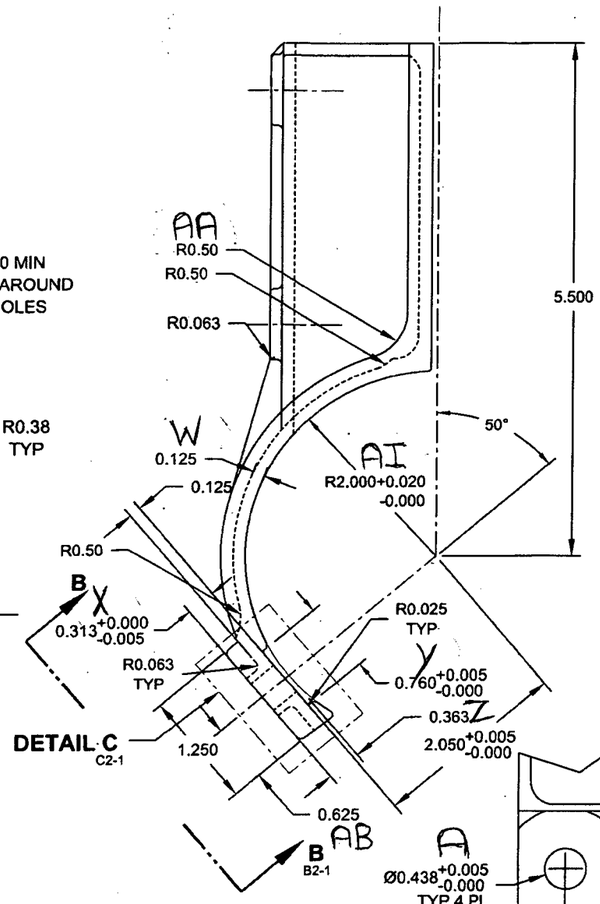
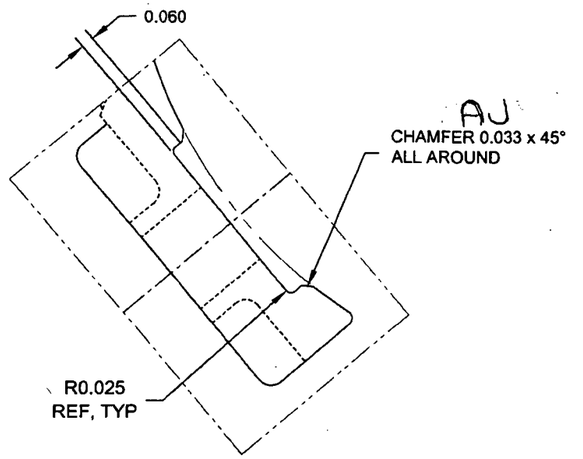


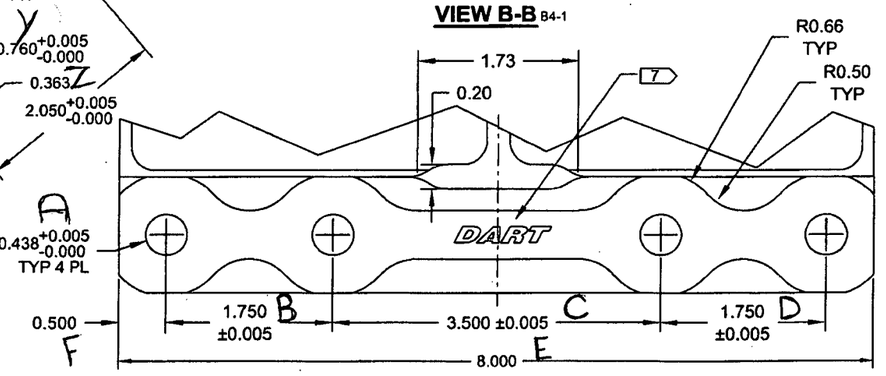




DETAIL C B5-1
SCALE 2X

RELEASED
2013 -01- 07

VIEW B-B B4-1



SECTION A-A D6-1

D2571 OUTER FWD SADDLE

NOTES:
1) MATERIAL: 7075-T7351 PER QQ-A-250/12 (REF DART SPEC. D6101-007)
2) FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
   POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFY WITH DART P/N "D2571" AND B/N PER DART QSI 044 6.3 (CNC ENGRAVING)
   USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
   ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.125
7) WEIGHT: 1.07 lbs

REV.	DESCRIPTION	BY	DATE
F	D6101-007 WAS D6102-001 REF NCR12-1832	SFM	12.11.13
E	ADD CHAMFER ON RIDGE, NOTE 5	PH	05.07.13
D	ADD RIDGES; TIGHTEN TOLERANCES	CP	02.09.06
C	INCORP. DEO 9123/9079/9120 ADD DIMENSIONS PER TSR A1177	CP	99.10.22
B	ADD GRAIN DIR,. 0.438 WAS 0.425	CW	96.12.02
A	NEW ISSUE	BW	96.09.16

DESIGN	DS
DRAWN	SFM
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	12.11.13

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.	REV. F
D2571	SHEET 1 OF 1
TITLE	SCALE
OUTER FWD SADDLE	NTS

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